

## Vectra On-Line 1450 Part Numbers and Prices

| Vectra On-Line 1450 |  |
|---------------------|--|
| Part #              | Part Description   |
| 57900               | Access Door (painted)  |
| 2.5AO               | Add-on plate- 2.5 pound  |
| 5.0AO               | Add-on plate- 5 pound  |
| 66960               | Anchor, Cable End  |
| 57580               | Bar/Shaft- bench where seat bottom and seat back weldments join and pivot        |
| 54760               | Bar/Shaft- for press adjust- moves into notches (uses 54770 e-ring)              |
| 53770               | Bar/Shaft- pivot for lat hold down   |
| 46140               | Bearing- freeway bearing for 1450 main bench (leg developer)                     |
| 11920               | Bearing- freeway for most pivot points, used with #13790 button head bolts       |
| 46400               | Bench Latch Pawl- slides into notches to adjust bench seat bottom height         |
| 65130               | Bench Leg Dev Brng Assy  |
| 66340               | Bench Maing Frame WLDMT  |
| 67250               | Bench Pulley Assy  |
| 64010               | Bench Roller, Wlmdt  |
| 46430               | Bench Seat Adjust  |
| 62580               | Bench Seat Back weldment (6-hole)  |
| 64890               | Bench Seat Bottom weldment- has seat adjustment notches (starting in 2006)       |
| 52600               | Bench Wheel Mount  |
| 67260               | Bench, 1450 Assy   |
| BFLY***             | Bfly Option Kit (Need Machine Color/ Upholstery Color)                           |
| 13790               | Bolt- 1/2-13 X 1 button head for most freeway bearing pivot points               |
| 20850               | Bolt- 1/4 X 20 X .75 for mounting upholstery                                     |
| 63330               | Bolt- 1/4-20 joint connector to mount swivel pulleys (uses #63340 nut)           |
| 55870               | Bolt- 3/8-16 x 1/2 blk hex with flange for frame & cable anchor (14 required)    |
| 45980               | Bolt- 3/8-16 X 1.25 button head to mount 1450 leg developer                      |
| 23300               | Bolt- 3/8-16 X 1.25 to attach some pulleys (metal on 1 side)                     |
| 52910               | Bolt- 3/8-16 X 1.5 for columns, pulley assemblies (double, single, adj., etc.)   |
| 12760               | Bolt- 3/8-16 X 1.75 for most pulley assemblies & column caps                     |
| 59230               | Bolt- 3/8-16 X 2.5 HEX used in bench pulley assembly (1)                         |
| 29190               | Bolt- 3/8-16 X 3 for top plate   |
| 55860               | Bolt- 3/8-16 X 3/4 blk hex with flange for frame (10 required)                   |
| 14210               | Bolt- 3/8-16 X 4 for most adjustable pulleys                                     |
| 17080               | Bolt- 5/16-18 X 1.5 for guide rod threaded inserts                               |
| 59240               | Bolt- 5/16-18 X 3 HEX used on 1450 bench wheel assembly                          |
| 52730               | Bracket- attached to cable end- hooks onto press adjust lever (used with #59090) |
| 59890               | Bracket- for double moving pulley stop assembly used in press post (2)           |
| 20000               | Bracket- for double-moving pulley (2 required)                                   |
| 55070               | Bracket- part of press adjustment assembly that goes into notches                |
| 59620               | Bracket- used on bench wheel/spring assembly, unpainted, formed                  |
| 23990               | Bracket-High Pulley Cable Adj  |
| 66920               | Brkt, Bench Pulleys  |
| 66940               | Brkt, High Pulley Cable Adj  |
| 59120               | Bumper- double stem for calf block and bench                                     |
| 57670               | Bumper weight stack ( <b>two required</b> )- replaces single piece 20750         |
| 54130               | Bumper/Plug- 3/4 inch stem for b/fly cam   |
| 43780               | Bushing- nylon for butterfly arm   |
| 24160               | Bushing- nylon for pivot pulley  |
| 20620               | Bushing- weight plate (all) & top plate  |
| 47930               | Cable- 10-inch extension for low pulley  |
| 67130               | Cable- 1450 high pulley- 76.80"  |

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| 67150               | Cable- 1450 Leg extension to bench- 188.50"  |
| 67140               | Cable- 1450 Low pulley- 322.63"  |
| 67120               | Cable- 1450 stack- 68.50"  |
| 28840               | Cable- butterfly station- 70.84" long  |
| 59090               | Cable- press adjustment  |
| 67540               | Cable Set/Kit- complete  |
| 17160               | Cable Tie  |
| 63070               | Cap, 1" Dia External Tube  |
| 65580               | Close Grip Press Attachment- left-side   |
| 65570               | Close Grip Press Attachment- right-side  |
| CGPB                | Close Grip Press Attachment Set- Black- allows close grip exercises on press arms        |
| CGPCP               | Close Grip Press Attachment Set- Classic Pewter- for close grip exercises on press arms  |
| CGPSS               | Close Grip Press Attachment Set- Sterling Silver- for close grip exercises on press arms |
| CGPW                | Close Grip Press Attachment Set- White- allows close grip exercises on press arms        |
| 62730               | Closure, 1.75 Dia Notched Tube   |
| 67170               | Column Stack Assy 1450   |
| 67290               | Corner to Main Frame/Tube assembly (D)- with pulleys, bearing, etc.                      |
| 66730               | Corner to Main Frame/Tube weldment (D)- without pulleys, bearing, etc.                   |
| 67300               | Corner to Press Frame/Tube assembly (C)- with pulley                                     |
| 66690               | Corner to Press Frame/Tube weldment (C)- without pulley                                  |
| 12340               | Cotter Pin- 3/16 X 1.5 inch for butterfly arms/cams (used w/#62850 washer)               |
| 67180               | Cross Chest Arm Left <b>LEFT-SIDE</b>  |
| 67190               | Cross Chest Arm Right <b>RIGHT-SIDE</b>  |
| 66260               | Cross Chest Arm weldment- <b>LEFT-SIDE</b>   |
| 66250               | Cross Chest Arm weldment- <b>RIGHT-SIDE</b>  |
| 63540               | Curl Bar assembly- (straight) BLACK only   |
| 14180               | Double Moving Pulley assembly- with pulleys & hardware                                   |
| 60270               | Double Moving Pulley Stop assembly- special version used in 1450 press post              |
| 54770               | E-Ring- 1/4 external used with 54760 shaft   |
| 17990               | E-Ring 5/16 Shaft x .035 Thk   |
| 53790               | E-Ring/Crescent-Ring- used with press adjustment lever assembly                          |
| 59140               | Felt- 1/16 X 2 X 3-13/16 used on bench (2)   |
| 59150               | Felt- 1/16 X 2-3/4 X 3-1/4 used on top of bench pulley assembly                          |
| 62140               | Fly Pivot Attach weldment used on cross-chest arms                                       |
| 10340               | Foam Roller  |
| 61960               | Foot- 40 X 80 OB Bench   |
| 67080               | Foot Anchor Lft  |
| 67090               | Foot Anchor Rht  |
| 13240               | Grip- 4 Inch for inner section of lat bar  |
| 61890               | Grip- 8-inch "SS Cap" version- replaces #11760   |
| 54740               | Guide- nylon, for cable press arm cables   |
| 55410               | Guide Rods- 63.8 inches with spacer and screw for stack column                           |
| 61990               | Handle- Single Grip 14-inch strap  |
| 62000               | Handle- Single Grip- 8-inch strap (replaces D-Handle) OPTIONAL                           |
| 67230               | Hardware/Bolt Kit- 1450  |
| 60880               | High Pulley Adj Bracket  |
| 66470               | High Pulley assembly   |
| 61880               | Knob- bench adjust (yellow)  |
| 28020               | Label- "Manufactured by..."  |
| 28010               | Label- "Warning..." for wt. guard  |

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| Part #              | Part Description   |
| 48950               | Label- "Warning..." for bench  |
| 61720               | Label- 10-inch Silver Vectra (stack column)- companion to diamond label #65620 |
| 65620               | Label- 1450 Diamond- companion to 10-inch silver                               |
| 43820               | Label- left-side squat   |
| 43830               | Label- right-side squat  |
| 60600               | Label- wt. stack number sheet standard stacks                                  |
| 66900               | Label, Bench Seat Angle  |
| 62640               | Lat Bar assembly   |
| 62680               | Lat Hold Down Assy, Adj  |
| 62160               | Lat Hold Down WLDMT  |
| 53930               | Latch/Lever- current version for squat attachments (uses 54010 spring pin)     |
| 65140               | Leg Developer- 1450  |
| 60010               | Leg Developer Cam- 1450  |
| 59560               | Leg Developer Strut- short, straight 1450                                      |
| 54050               | Leg/Ankle Strap  |
| 59110               | Lever- leg developer 1450- uses 59210 roll pin                                 |
| 52230               | Lever- press adjust (include #53790 crescent ring when ordering)               |
| 52980               | LHD Latch WLDMT  |
| 67320               | Low Pulley assembly- 1450 (uses 4.5 inch pulley)                               |
| 66220               | Low Pulley WLDMT   |
| 67220               | Low Row/Calf Block 1450  |
| 67240               | Main Column assembly 1450- butterfly and lat stations                          |
| 66420               | Main Column weldment only- 1450 butterfly and lat stations                     |
| 67070               | Manual- 1450   |
| 66190               | Member, High Pulley  |
| 63340               | Nut- 1/4-20 joint connector- used to mount swivel pulley (used w/#63330 bolt)  |
| 58880               | Nut- 10-24 with nylon insert- used with 58900 washer & 60330/58870 bolts       |
| 58920               | Nut- 10-32 used on bench and as jam nut on press cable adjustment screw        |
| 50430               | Nut- 5/16-18 hex locking for bench wheel bolt (59240)                          |
| 10600               | Nut- locking 3/8-16 hex for most pulley assemblies                             |
| 1450BSOK            | Option Kit- Black  |
| 1450CPSOK           | Option Kit- Classic Pewter   |
| 1450SSOK            | Option Kit- Silver   |
| 1450WSOK            | Option Kit- White  |
| 61730               | Pad, Lat Hold Down   |
| 53920               | Pad, Leg Developer   |
| 57570               | Padding- center of curl and lat bar, etc. (1 per bar)- replaces 23330          |
| 27990               | Plug (Christmas tree)- black plastic for cable retainer openings               |
| 57080               | Plug- 7/16 inch DIA black- used in press post                                  |
| 67060               | Poster- 1450   |
| 64990               | Press Arm/Press Handle assembly  |
| 58850               | Press Arm/Press Handle weldment only   |
| 67160               | Press Pick Up Assy   |
| 67310               | Press Post assembly (L-shaped support)   |
| 67000               | Press Post weldment  |
| 58910               | Pulley- 2 inch used with bench pulley assembly                                 |
| 46060               | Pulley- 3.5 Inch used in press post (2)  |
| 10580               | Pulley- 4.5-inch   |
| 63080               | Pulley Cable Stop- plastic-  |
| 66950               | Rack, Adj Press Arm  |

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| 20660               | Retainer- for cable at top of weight stack   |
| 63940               | Ring 25mm External Retaining   |
| 59210               | Roll Pin- 5/16D X 1.875 used with leg developer lever and struts                   |
| 27910               | Roll Pin- 5/32D X 7/8L for swivel pulleys, butterfly arm pawls, etc.               |
| 63060               | Roller, Bench Leg  |
| 59130               | Safety Tread- calf/row block   |
| 59100               | Safety Tread- squat foot plate (2 required)  |
| 60330               | Screw- 10-24 X 3/4 phillips used for press cable guide at stack column             |
| 53710               | Screw- 10-32 X 1.25 phillips for press adjust cable tension (uses #58920 jam nut)  |
| 14500               | Screw, 1/4-20 x .50 BLK PHP ZN   |
| 66910               | Screw, 3/8-16x3 Full Thrd ZN HX  |
| 20050               | Screw, 5/16-18 x .75 HEX BLK   |
| 60610               | Selector Pin- new style / can not be used with original plates                     |
| 20630               | Selector Shaft- for 210 pound weight stacks (20 hole)                              |
| 46700               | Selector Shaft- for light/160# weight stack (15 hole)                              |
| 17750               | Shaft Retainer- .5 shaft (large) for most shafts                                   |
| 60510               | Single Moving Pulley assembly- with pulley & hardware- used in main/lat column     |
| 60500               | Single Moving Pulley bracket- without pulley                                       |
| 16520               | Spacer- .81 X .52 X .5 nylon for guide rods  |
| 52530               | Spring- .42OD X 1.25" long for bench wheel assembly (2 required)                   |
| 53990               | Spring- both sides current version squat attachment latches (9/00)                 |
| 27900               | Spring- ext. 1.25FL for lat hold down, press handle & bench                        |
| 59220               | Spring- extension for 1450 leg developer   |
| 17930               | Spring Pin- .25 X 2.75 for lat/leg hold down & press handle                        |
| 54010               | Spring Pin- 5/32 X 1-1/4 for current version squat latch (9/00)                    |
| 41430               | Squat Attachment- left-side  |
| 41440               | Squat Attachment- right-side   |
| 67280               | Squat Foot Plate/Platform- 1450  |
| 60700               | Top Plate- weight stack  |
| 49090               | Touch-Up Paint- Black bottle   |
| 20800               | Touch-Up Paint- Black spray can  |
| 49100               | Touch-Up Paint- Classic Pewter bottle  |
| 15520               | Touch-Up Paint- Classic Pewter can   |
| 63360               | Touch-Up Paint- Sterling Silver bottle   |
| 63350               | Touch-Up Paint- Sterling Silver can  |
| 49080               | Touch-Up Paint- White bottle   |
| 20790               | Touch-Up Paint- White spray can  |
| 60080               | Trim- 5/16 inch- for top of stack column   |
| 62940               | Trim, 5/16 BLK Edge 19.70"   |
| 53940               | Tube Closure/End Cap- 1 inch round for current squat attachments (9/00)            |
| 42250               | Tube Closure/End Cap- 1.75 inch for end of press handle                            |
| 51330               | Tube Closure/End Cap- round single piece closure/retainer for foam rollers         |
| 11340               | Tube Connector- 5/16-18 X 1" threaded insert for guide rods                        |
| 62610               | Upholstery- bench seat back  |
| 66580               | Upholstery- full set   |
| 59200               | Upholstery- seat back butterfly station 1450                                       |
| 43210               | Upholstery- seat bottom bench  |
| 61330               | Upholstery, Seat Bottom Butterfly  |
| 67270               | Upper Stack Frame assly (gussett) w/upper pulley- bolts to stack column (part - R) |

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| Part #              | Part Description  |
| 66990               | Upper Stk Gusset WLDMT  |
| 50580               | Washer- .438 X .322 X .020 for bench against wheel on bolt head side          |
| 59670               | Washer- .51D used w/button head bolt attaching press arm w/adjustment plate   |
| 46970               | Washer- .688 X .39 X .03 black nylon for 1450 bench                           |
| 42240               | Washer- 3/8 blk SAE flat, for #14210 bolt in high pulley bracket (2 required) |
| 12620               | Washer- 7/8-16 X 1/2 X 14GA used on press post                                |
| 26130               | Washer- neoprene bumper for top plate- standard                               |
| 17950               | Washer- nylon for leg developer   |
| 58900               | Washer- used with 58880 nut   |
| 62850               | Washer/Bushing- 1-1/2 X 1 X 14GA for b/fly arms/cams (uset w/#12340 cotter)   |
| 60680               | Weight Plate- 10 pound  |
| 60710               | Weight Plate- box of five 10 pound plates                                     |
| 65470               | Weight Stack Hardware Kit- 160 pound standard stack                           |
| 60740               | Weight Stack Hardware Kit- for version standard (210/260#) stack              |
| 16UG21              | Weight Stack Upgrade Kit to 210 pounds from 160 pounds                        |
| 46440               | Wheel- used on bench  |

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