

Vectra On-Line 1850	
Part #	Part Description
69020	Ab Crunch Strap
55850	Ab Pulley assembly- with pulley- <b>TWO VERSIONS</b> - Revised 9/20/02
54790	Ab Pulley Bracket- without pulley- <b>TWO VERSIONS</b> - Revised 9/20/02
57900	Access Door (painted)
2.5AO	Add-on plate- 2.5 pound
5.0AO	Add-on plate- 5 pound
60760	Adjustable Pulley Assembly with pulley and hardware (main column)
60580	Adjustable Pulley Bracket- no pulley or hardware (main column)
54760	Bar/Shaft- for press adjust- moves into notches (uses 54770 e-ring)
53770	Bar/Shaft- pivot for lat hold down
54150	Bar/Shaft- two are used inside row/ab seat back adjustment
56960	Base Channel/Foot- to combine 1150 & 1850 when used as 2850 (this ships w/1150).
11920	Bearing- freeway for most pivot points, used with #13790 button head bolts
48590	Bench Cam Follower weldment (original bench)
38770	Bench Leg Stop Bar- used in leg/ab station
48510	Bench Leg Stop/Hold weldment (original bench)
52680	Bench Main Frame weldment (original bench)
48550	Bench Seat Bottom weldment (original bench)
52600	Bench Wheel Mount Tube (original bench)
52610	Bench Wheel weldment (original bench)
13790	Bolt- 1/2-13 X 1 button head for most freeway bearing pivot points
20850	Bolt- 1/4 X 20 X .75 for mounting upholstery
55870	Bolt- 3/8-16 x 1/2 blk hex with flange for upper stack support (2 required)
11410	Bolt- 3/8-16 X 3/4 blk hex for frame <b>OBSOLETE</b> (replaced with #55860)
55860	Bolt- 3/8-16 X 3/4 blk hex with flange for frame (21 required)
23300	Bolt- 3/8-16 X 1.25 to attach some pulleys (metal on 1 side)
52910	Bolt- 3/8-16 X 1.5 for columns, pulley assemblies (double, single, adj., etc.)
12760	Bolt- 3/8-16 X 1.75 for most pulley assemblies & column caps
29190	Bolt- 3/8-16 X 3 for top plate
14210	Bolt- 3/8-16 X 4 for most adjustable pulleys
27330	Bolt- 5/16 X .625, 1/4-20 shoulder for squat latch & row cable retainer
40910	Bolt- 5/16-18 X 1.25 for 1850 top plate wheel assy.
43230	Bolt- 5/16-18 X 3 SHC for seat lock
52920	Bolt- 5/16-18 X 6.5 to mount original bench wheels
55690	Box- 1850 Inner
55670	Box- 1850 Large (Box 1)
55680	Box- 1850 leg/ab (Box 2)
52730	Bracket- attached to cable end-hooks onto press adjust lever
20000	Bracket- for double-moving pulley (2 required)
55070	Bracket- part of press adjustment assembly that goes into notches
20750	Bumper- bottom of weight stack <b>OBSOLETE</b> (replaced with two each #57670)
48680	Bumper- for bench strut (original bench)
42220	Bumper Tube- for butterfly arm pawl
47590	Bumper- used at row arm rest/down stop
57670	Bumper weight stack ( <b>two required</b> )- replaces single piece 20750
39900	Bumper/Cover/Strip- (rubber) top plate wheel assembly where cable connects
54750	Bumper/Down Stop- press arm rest on press column
<b>**54750**</b>	Bumper/Down Stop- press arm rest on press column <b>SHORT VERSION</b>
54130	Bumper/Plug- 3/4 inch stem for butterfly cam, calf/row block, leg/ab seat & original bench
28990	Bumper/Plug- for butterfly cam, leg/ab seat rest (replaced with #54130)
11450	Bushing- bronze for butterfly cams
52560	Bushing Cap- <b>left-side</b> , secures press arm into press housing <b>OBSOLETE</b>
52550	Bushing Cap- <b>right-side</b> , secures press arm into press housing <b>OBSOLETE</b>
66930-CLF	Bushing Cap (right or left) secures press arm [uses 14500 (4) & 15890 (2)]
43780	Bushing- nylon for butterfly arm
24160	Bushing- nylon for pivot pulley and original bench

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51600	Bushing- press arm (plastic ring version), press arm pivots on these
20620	Bushing- weight plate (all) & top plate
43050	Butterfly Arm assembly- left-side for 4800/3800/1850/4850/3850/VX
43040	Butterfly Arm assembly- right-side for 4800/3800/1850/4850/3850/VX
43070	Butterfly Cam assembly- left-side for 1400/1600/1850/4800/3800
43060	Butterfly Cam assembly- right-side
47930	Cable- 10-inch extension for low pulley
41010	Cable- ab crunch- 79.0" long
39380	Cable attachment for top plate wheel assy
28840	Cable- butterfly station- 70.84" long
55090	Cable- for press adjustment inside press arm assembly
18560	Cable- high pulley- 153.2" long
55030**	Cable- leg ext./low pulley- 278.75" <b>**OBSOLETE</b> replaced with #59840 set
57800	Cable- low pulley w/o 10-inch extension <b>REVISION</b> 269.20" long (11.25" stripped)
59840	Cable- low pulley/leg extension set with 10-inch extension <b>REVISION</b>
40970	Cable- press station- 137.0" long
40980	Cable- row station- 28.18" long
55900	Cable Set/Kit- 1850 complete
22120	Cable Stop- slotted for leg extension cable (set screw #22280 sold separately)
17160	Cable Tie
61500	Calf/Row Block
43480	Clevis Pin/Bar/Shaft- 2-5/8 X 1/2- leg/ab seat back pivots on this (uses 53790 c-ring)
55910	Clip- plated for row seat back adjustment
15920	Clip/Bracket- used to anchor cable in row column
CGPB	Close Grip Press Attachment Set- Black- for close grip exercises on press arms
CGPCP	Close Grip Press Attachment Set- Classic Pewter- for close grip exercises on press arms
CGPSS	Close Grip Press Attachment Set- Sterling Silver- for close grip exercises on press arms
CGPW	Close Grip Press Attachment Set- White- for close grip exercises on press arms
65570	Close Grip Press Attachment- right-side
65580	Close Grip Press Attachment- left-side
54730	Column Cap- main column 1850
54720	Column Cap- press column 1850
54720X	Column Cap- press column <b>SERVICE</b> version for cable rub
39200	Column Cap- row/ab station standard version
12340	Cotter Pin- 3/16 X 1.5 inch for butterfly arms/cams (used w/#62850 washer)
55080	Cover- plastic, for press housing
63540	Curl Bar assembly- (straight) BLACK only
14180	Double Moving Pulley assembly- with pulleys & hardware
54770	E-Ring- 1/4 external used with 54760 shaft
53790	E-Ring/Crescent-Ring- used with press & row adjustment lever assemblies
55050	Floor Piece/Board- large triangular
10340	Foam Roller
54530	Frame Member- main column to row station
54540	Frame Member- row station to press station
13240	Grip- 4 Inch for inner section of lat bar
47580	Grip- 7.13 inch used on row arm
11760	Grip- 7/8 I.D. X 8 inch- standard- <b>REPLACED</b> with #61890 "SS Cap" version
61890	Grip- 8-inch "SS Cap" version- replaces #11760
54740	Guide- nylon, for cable press arm cables
55890	Guide Rod Assy.- 74.74" with tube connector & spacer (bolt not needed)
62000	Handle- Single Grip 8-inch strap (replaces D-Handle)
55700	Hardware Kit- 1850
28020	Label- "Manufactured by..."
53960	Label- "On-Line 1850" large
20860	Label- "Vectra" 8 inch
28010	Label- "Warning..." for wt. guard

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48950	Label- "Warning..." for bench
43820	Label- left-side squat
43830	Label- right-side squat
60600	Label- wt. stack number sheet standard stacks -REVISED 12/04
62640	Lat Bar assembly
53350	Lat Hold Down
53930	Latch/Lever- current version for squat attachments (9/00- uses 54010 spring pin)
54080	Leg Develop weldment- current version without pads
54090	Leg Developer- current version with contoured leg pads
55820	Leg/Ab Seat Bottom assembly- without upholstery, but with seat lock
55830	Leg/Ab Seat Bottom Handle- without seat lock strut or upholstery
55840	Leg/Ab/Row Station/Column assembly- 1850, w/cables, w/o seat bottom assy.
54050	Leg/Ankle Strap
52230	Lever- press & row seat adjust (requires #53790 crescent ring)
29040	Low Pulley Bracket- 6 Inch without pulley
55730	Main Column assembly- 1850
55710	Main Frame assembly (part with squat platform)
55510	Manual- 1850
13740	Nut- 1/4-20 for row arm cable retainer pivot
58920	Nut- 10-32 used as jam nut on press cable adjustment screw
50430	Nut- 5/16-18 hex locking for bench wheel bolt (original bench)
10600	Nut- Locking 3/8-16 Hex for most pulley assemblies
27520	O-Ring- .75 ID for leg strap and ab strap
27530	O-Ring- 1 ID X 1/8 W neoprene for ORIGINAL selector pins
53920	Pad- contoured for current version leg developer (uses 2 #14500 screws)
57570	Padding- center of curl and lat bar, etc. (1 per bar)- replaces 23330
23330	Padding- center of curl and lat bar, etc. <b>Obsolete</b> - replaced with 57570
46000	Panel Fastener Clip/plug- used to secure column caps
28151	Pawl- for butterfly arms
54800	Pin- row seat lock in seat back adjustment
54810	Pin- row seat pivot in seat back adjustment
42560	Pin/Bar- row/leg/ab seat pivot
28930	Pin/Dowel- .25 DIA X 1 for butterfly arm pawl
PB??	Pinnacle Bench- complete (?? = color/color, ie BB for Black/Black) (original bench)
53230	Pinnacle Bench without upholstery (original bench)
46830	Pivot Bar- used on Pinnacle Bench (original bench)
27990	Plug (Christmas tree)- black plastic for cable retainer openings
55520	Poster- 1850 <b>REVISED</b> - changed to 56880 (same as 4850 part 1 and 3850)
56880	Poster- 3850/4850/1850
55770	Press Arm/Handle assembly- 1850 (Replaced with VX-18/38 press arm 63580-clr)
55720	Press Column/Stack Column- includes weight guard/shroud
55780	Press Housing assy (ORIGINAL thru 4/14/03 Must use w/orig. upper pivot #55800)
60380	Press Housing assy (REVISED- 4/14/03 Must use w/revised upper pivot #60400)
55810	Press Lever assy-LOWER
55800	Press Lever assy-UPPER (ORIGINAL thru 4/14/03- Must use w/housing #55780)
60400	Press Lever assy-UPPER (REVISED 4/14/03 Must use w/revised housing #60380)
10580	Pulley- 4.5-inch
25220	Pulley- 6 inch
54190	Rack Housing used in row seat back adjustment- has notches-painted
41880	Release Pawl/Lever- for adjustable lat hold down
20660	Retainer- for cable on leg developer and top of weight stack
46920	Retainer- for row arm cable
48340	Roll Pin- 5/16D X 1.25 for standard & current version leg developer
27910	Roll Pin- 5/32D X 7/8L for swivel pulleys, butterfly arm pawls, etc.
55760	Row Arm assembly
42450	Row Seat Lever

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51680	Safety Tread- for calf/row block
14500	Screw- 1/4-20 X .50 phillip for leg developer pads & press bushing caps
15890	Screw- 1/4-20 X 1.25 OPH for arm pads, D-handle & bushing cap tensioning
22280	Screw- 1/4-20 X .25 set screw for slotted cable stop
55740	Screw- 1/4-20 X 1 black phillips 1850 press column (attaches press bumper)
53710	Screw- 10-32 X 1.25 phillip for press adjust cable tension (uses #58920 jam nut)
56050	Seat Back Adjustment assembly- row/ab station
54270	Seat Back weldment- row station, painted
54220	Seat Link- used in row station seat back adjustment, painted
42500	Seat Lock Strut/Latch assembly
20760	Selector Pin- ORIGINAL Vectra Precision plates <b>ONLY OUT OF STOCK</b>
53600	Selector Pin- short (4-3/8 in shaft) ORIGINAL Vectra Precision <b>10 LBS plates ONLY</b>
60610	Selector Pin- REVISED 1/05- cannot be used with old 15-pound plates
20630	Selector Shaft- standard for 210 and 260 pound weight stacks (20 hole)
18110	Shaft- .05 DIA used on original bench
43570	Shaft- .5 DIA X 8 for row station upper back pivot
43580	Shaft- .5 DIA X 8.5 for leg developer/seat pivot (seat pivots on this)
48650	Shaft- for bench main pivot (original bench)
48620	Shaft- for zinc/carb bench cam follower (original bench)
17750	Shaft Retainer- .5 shaft (large) for most shafts
54700	Shim Kit- for bench not centered w/press arm,need color, include drawing
55350	Shim/Spacer- 1850 press station for pick-up slack reduction
14190	Single Moving Pulley assembly- with pulley & hardware
60510	Single Moving Pulley assembly- with pulley & hardware
13570	Single Moving Pulley bracket- without pulley
15800	Spacer- .615 X .25 X .375L nylon for D-handle
16520	Spacer- .81 X .52 X .5 nylon for guide rods
52530	Spring- .42OD X 1.25" long for original bench wheel assembly (2 required)
53990	Spring- both sides current version squat attachment latches (9/00)
28200	Spring- butterfly arm pawl
27900	Spring- extension 1.25FL for lat hold down, press handle & seat adjust
22960	Spring- extension 8.4 x 1" dia. for press station weight reduction
17930	Spring Pin- .25 X 2.75 for lat/leg hold down & press handle
23090	Spring Pin- .313 X 2.25 for 1850 top plate wheel assy.
54010	Spring Pin- 5/32 X 1-1/4 for current version squat latch (9/00)
41430	Squat Attachment- left-side
41440	Squat Attachment- right-side
48700	Strut- bench back weldment (original bench)
55970	Tape- UHMW 1 X .015 X 2 used in seat back adjustment
28040	Tie- 4 inch plastic
26100	Top Plate- weight stack- REPLACED with #60700- 1/05
60700	Top Plate- weight stack- Revised/New beginning 1/05
39820	Top Plate Wheel assembly
39390	Top Plate Wheel weldment- not assembled with wheels and cable retainer
49090	Touch-Up Paint- Black bottle
20800	Touch-Up Paint- Black can
49100	Touch-Up Paint- Silver bottle
15520	Touch-Up Paint- Silver can
49080	Touch-Up Paint- White bottle
20790	Touch-Up Paint- White can
52380	Safety Tread- left-side squat
52390	Safety Tread- right-side squat
54100	Trim Strip- for current version leg developer (contoured pads)
43160	Trim Strip- used at leg seat lock
22050	Trim Strip- weight stack guard (6.867 ft.needed)(generic#- not for specific location)
18330	Tube Closure/End Cap- 1/2 X 1 1/2 BLUE for adjustment levers

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53940	Tube Closure/End Cap- 1 inch round for current squat attachments (9/00)
15780	Tube Closure/End Cap- 1 X 2 X 10-14GA for original bench & press housing
42250	Tube Closure/End Cap- 1.75 inch for end of press handle
60470	Tube Closure/End Cap- 1.75 inch round external for butterfly arms
13100	Tube Closure/End Cap- 1½ X 14 GA for original bench
52330	Tube Closure/End Cap- 2 X 2 ribbed external PVC for original bench
46990	Tube Closure/End Cap- 3/8 X 7/8 BLUE tube for original bench
51330	Tube Closure/End Cap- round single piece closure/retainer for foam rollers
15810	Tube Connector- 1/4-20 X 3/4 threaded insert for D-handle
11340	Tube Connector- 5/16-18 X 1" threaded insert for guide rods
43110	Upholstery- butterfly arm pad <b>BACKING BOARD ONLY- left side</b>
43100	Upholstery- butterfly arm pad <b>BACKING BOARD ONLY- right side</b>
43090	Upholstery- butterfly station arm pad- <b>left side</b>
43080	Upholstery- butterfly station arm pad- <b>right side</b>
29230	Upholstery- bench seat back <b>ORIGINAL</b> bench <b>ONLY</b> (8-hole)
62610	Upholstery- bench seat back <b>VECTOR</b> bench <b>ONLY</b> (6-hole)
59200	Upholstery- seat back butterfly station
51140	Upholstery- seat back leg/ab station
39090	Upholstery- seat bottom bench
43240	Upholstery- seat bottom butterfly station
43210	Upholstery- seat bottom leg/ab station
51250	Upholstery- <b>ORIGINAL</b> bench full set
63020	Upholstery- <b>VECTOR</b> bench full set
51230	Upholstery- full set with <b>ORIGINAL</b> bench upholstery (8-hole seat back)
63030	Upholstery- full set with <b>VECTOR</b> bench upholstery (6-hole seat back)
55650	Upholstery- full set 1850 without bench (as shipped with machine)
55750	Upper Stack Support assembly- with pulley & hardware
54600	Upper Stack Support- without pulley or hardware
62760	Vector Bench assembly without upholstery (components listed on separate sheet tab)
VB???	Vector Bench- complete/boxed
46970	Washer- .688 X .39 black nylon for taking up slack in leg/ab seat assembly
42240	Washer- 3/8 blk SAE for old-style frame bolts <b>OBSOLETE</b> (not replaced)
12620	Washer- 7/8-16 X ½ X 14GA
15910	Washer- finishing for D-handle and butterfly arm pads
26130	Washer- neoprene bumper for top plate- standard
62850	Washer/Bushing- 1-1/2 X 1 X 14GA for b/fly arms/cams (uset w/#12340 cotter)
60680	Weight Plate- 10 pound- Revised/New 1/05
60690	Weight Plate- 15 pound- Revised/New 1/05
60710	Weight Plate- box of five 10 pound plates- Revised/New- 1/05
60720	Weight Plate- box of five 15 pound plates- Revised/New- 1/05