



VX-DC PARTS LIST

ITEM #	PART #	QTY.	DESCRIPTION
1	60740	1	KIT, 210/160 TOP PLATE HARDWARE
1A	26130	1	TOP PLATE NEOPRENE WASHER
1B	20660-BLK	1	TOP PLATE CABLE "U" CLIP
1C	60700	1	TOP PLATE WITH BUSHINGS
1D	29190	1	SCREW, 3/8-16 X 3.0 HEX
1E	60610	1	SELECTOR PIN
1F	20630	1	SELECTOR SHAFT FOR 20 WEIGHT PLATES
1G	57670	2	WEIGHT STACK BUMPERS
2	60680	20	10 POUND WEIGHT PLATE (QTY. 5 BOX IS #60710)
3	65280	2	ASSY, GUIDE ROD, 69.75" WITH SCREW
3A	63950	1	GUIDE ROD, 69.75"
3B	11340	1	CONNECTOR, 5/16-18
3C	16520	1	SPACER
3D	17080	1	SCREW, 5/16-18 X 1.5
4	71800-CLR	1	VX-DC STACK COLUMN ASSEMBLY
4A	71810	1	VX-DC COLUMN CAP
4B	55870	2	3/8-16 X 1/2 LONG FLANGE/HEX HEAD SCREW
4C	66500-CLR	1	UPPER STACK PULLEY BRACKET WELDMENT
4D	10580	3	4.5" DIAMETER PULLEY
4E	66560	1	5/16 X 34.45" LONG EDGE TRIM
4F	63830	2	M4 X 16MM SELF TAPPING SCREW
4G	66000	1	DIAMOND MOUNT CREST
4H	63260	1	SERIES VX DIAMOND LABEL
4I	61720	1	10" SILVER VECTRA LABEL
4J	71500-CLR	1	VX-DC STACK COLUMN WELDMENT
4K	57080	4	7/16" DIAMETER HOLE PLUG
4L	13790	2	1/2-13 X 1" LONG BUTTON HEAD SCREW
4M	54130	2	3/4" DIAMETER HEAD STEM BUMPER
4N	71840-CLR	1	VX-DC ASSIST LEVER HOOP ASSEMBLY
4N1	11920	2	BALL BEARING WITH 1/2" INNER DIAMETER
4N2	71600	1	1/2" DIAMETER C-RING PIN
4N3	53790	2	1/2" C-RING
4N4	15780	2	1 X 2 RECTANGULAR TUBE CLOSURE
	71570	1	VX-DC CABLE ASSY
	10600	3	3/8-16 LOCKING HEX NUT
	23300	1	3/8-16 X 1.25 HEX SCREW
	52910	2	3/8-16 X 1.5 HEX SCREW
	28010	1	WARNING LABEL
	28020	1	MANUFACTURED BY VECTRA LABEL
5	71680-CLR	1	VX-DC LEFT CHIN BAR ASSEMBLY (RIGHT IS PN71690-CLR)
5A	71710	1	TUBE CLOSURE FOR 1" DIAMETER THICK WALL TUBE
5B	71720	1	1" DIAMETER X 23" FOAM GRIP
5C	71700	1	1.75" DIAMETER WITH HOLE TUBE END CAP
5D	71290	1	LEFT VX-DC CHIN BAR WELDMENT (RIGHT IS PN71300)
6	71730-CLR	1	VX-DC LEFT DIP BAR ASSEMBLY (RIGHT IS PN71740-CLR)
6A	69570	1	VX-DC MOLDED DIP POSITION RACK
6B	71100-CLR	1	VX-DC LEFT MAIN DIP WELDMENT (RIGHT IS PN71110-CLR)
6C	71750-CLR	1	VX-DC DIP BAR ASSY (WELDMENT ONLY IS PN71090)
6C1	27270	1	1.5" DIAMETER X 10" FOAM GRIP
6C2	69560	1	DIP BAR POSITION SLEEVE
6C3	71760	1	3/16" DIAMETER X 2" ROLL PIN
	27910	1	5/32" DIAMETER X 7/8" ROLL PIN
	52530	1	.42" DIAMETER X 1.25" COMPRESSION SPRING

VX-DC PARTS LIST

ITEM #	PART #	QTY.	DESCRIPTION
7	71670-CLR	1	VX-DC FLOOR FRAME ASSEMBLY
7A	61960	2	OBROUND TUBE FLOOR FOOT
7B	71360-CLR	1	VX-DC FLOOR FRAME WELDMENT
8	71660-CLR	1	VX-DC REAR FOOT ASSEMBLY
8A	61960	2	OBROUND TUBE FLOOR FOOT
8B	71380-CLR	1	VX-DC REAR FOOT WELDMENT
9	71650-CLR	1	VX-DC RIGHT STEP COLUMN ASSEMBLY (LEFT IS PN71640-CLR)
9A	69530	1	VX-DC TOP STEP TREAD
9B	69540	1	VX-DC MID STEP TREAD
9C	71450-CLR	1	VX-DC RIGHT STEP COLUMN WELDMENT (LEFT IS PN71440-CLR)
10	71780-CLR	1	VX-DC STANDING ASSIST LEVER ASSEMBLY
10A	13100	2	1.5" DIAMETER TUBE CLOSURE
10B	71790	2	VX-DC STANDING ASSIST LEVER TREAD
10C	71170-CLR	1	VX-DC STANDING ASSIST LEVER WELDMENT
11	71770-CLR	1	VX-DC KNEELING ASSIST LEVER ASSEMBLY
11A	65870	2	SQUAT SHOULDER PAD
11B	71000-CLR	1	VX-DC KNEELING ASSIST LEVER WELDMENT
	71880	1	VX-DC KNEELING ASSIST LEVER TORSION SPRING
	59660	.23'	5/16" EDGE GUARD TRIM
	14500	4	1/4-20 X .5" BLACK PHILLIPS PAN HEAD SCREW
12	71820-CLR	1	VX-DC DIP EXERCISE PLACARD ASSEMBLY
12A	71550-CLR	1	VX-DC DIP PLACARD BASE
	69650	1	VX-DC DIP EXERCISE PLACARD
13	71830-CLR	1	VX-DC CHIN EXERCISE PLACARD ASSEMBLY
13A	71560-CLR	1	VX-DC CHIN PLACARD BASE
	69660	1	VX-DC CHIN EXERCISE PLACARD
14	71850-CLR	1	VX-DC 7/8" DIAMETER CHIN SPREADER BAR
	71630	1	VX-DC HARDWARE KIT
15	15890	2	1/4-20 X 1.25 OVAL PHILLIPS SCREW
16	27280	3	3/8-16 X 1 FLAT HEAD SCREW
17	55870	28	3/8-16 X 1/2 LONG FLANGE/HEX HEAD SCREW
18	56410	2	3/8-16 X .75 BUTTON HEAD SCREW
19	55860	2	3/8-16 X 3/4 LONG FLANGE/HEX HEAD SCREW
	42100	1	7/32 HEX KEY WRENCH
	71610	1	VX-DC OWNER'S MANUAL
	67630	1	WEIGHT STACK LABELS 4:1 (USE 310LB. (13 TO 155))